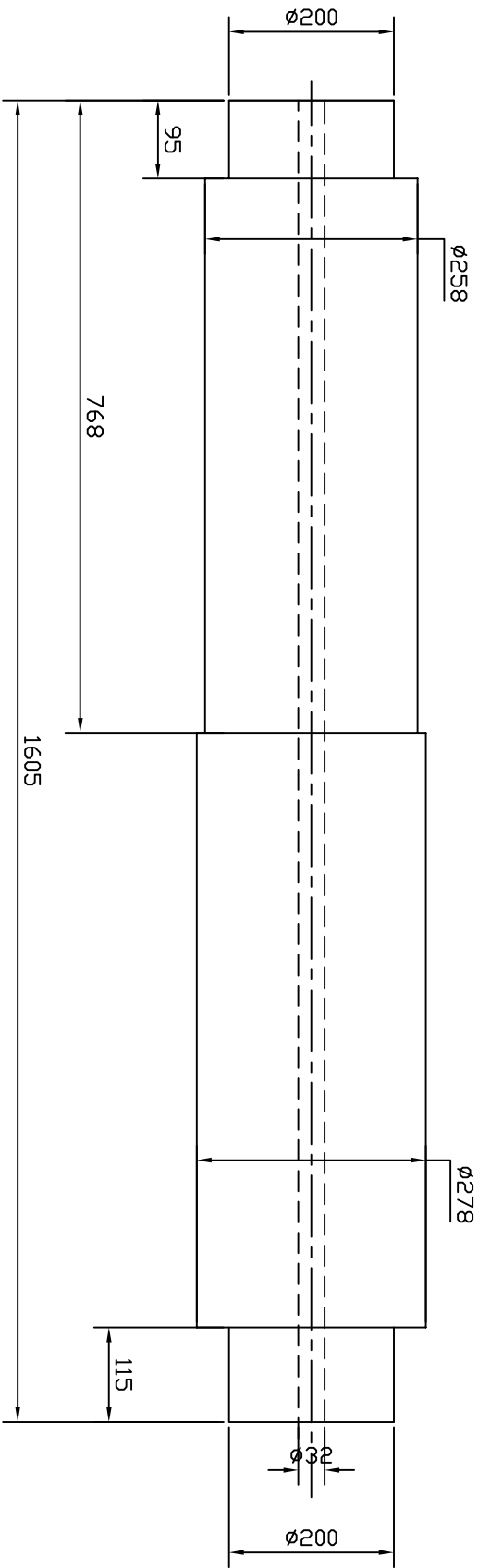


16320-088-19-61  
DRG.NO. 3-61-088-02058



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INVENTORY NO.				REF.DRG.NO.				FILE NAME			
REV.				DATE				02			
ZONE				CHD.				15.11.03			
				APPD.				S.G.			

1.FORGING SHALL BE ROUGH MACHINED TO DIMENSIONS INDICATED IN THE DRAWING  
2.BREAK ALL SHARP EDGES&ALL CORNER RADI TO BE R2  
3.FORGING SHALL BELTESTED ULTRASONICALLY AS PER BH&EL CORP.STDA0850118 CAT-2  
4.REFER DRG 2-61-088-02058 FOR FINISH MACHINING  
5.HOLE ±32 SHOULD BE CONCENTRIC WITH RESPECT TO CENTRE LINE WITH IN 0.5MM

FORGING					
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	AA19332,REV.10

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...  
1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.  
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.  
3. INTERNAL M/CD CORNER RADI 1 TO 0.7.  
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT		OR		NAME OF CUSTOMER/PROJECT		883 XRP BOWL MILL	
BH&EL		BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD			
DEPT.	PULVE.ENG	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS	REV.
CODE	446	1:5	662	-			
TITLE		JOURNAL SHAFT		DRAWING NO.		3-61-088-02391	
<ROUGH MACHINED>				SHEET NO.		01	
				NO OF SHEETS		01	